

Heidelberg Service Parts

For Presses and CTP Devices

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Mechanical Parts



Electronics Parts



Pneumatic Cylinders



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Kando: Beyond Expectations

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Speedmaster CD 74

Mechanical Parts



Mechanical Parts



Premium parts. Heidelberg is a byword for premium quality, top materials and a sophisticated quality assurance system. But because constant mechanical, thermal and chemical stresses take their toll on even the best products, we not only offer year-round availability of Original Heidelberg Service Parts, but are always looking to make improvements to optimize your production systems. When replacing components, insist on the quality ensured by Original Heidelberg Service Parts.

Mechanical parts

- Bearings
- Belts
- Doctor blades/blades
- Brushes
- Cam followers
- Chains
- Clamps
- Cylinder jackets
- Gaskets and O-rings
- Grippers
- Gripper pad rails
- Gripper pads
- Hickey removers
- Hoses
- Sheet smoothers and separators
- Slitting and perforating discs
- Suction tapes and board tapes
- Suckers
- Filters
- Miscellaneous

Bearings

All the bearings we use are specifically designed for sophisticated production systems and manufactured by specially trained staff at Heidelberg or selected

suppliers. Original Heidelberg bearings are made from high-grade materials that far exceed the material specifications stipulated in standards. This ensures a

high load-bearing capacity and maximizes their service lives.



Needle bushing

| | |
|------------------|--|
| Article no. | 00.550.0076 |
| Press model | Quickmaster DI, Printmaster QM 46, GTO, Speedmaster SM 52, SM 74 |
| Description/size | 1 pc |



Axial bearing disc

| | |
|------------------|---|
| Article no. | 00.550.0228 |
| Press model | SO, Printmaster GTO, Speedmaster SM 52, SM 74 |
| Description/size | 1 pc |



Needle thrust bearing

| | |
|------------------|--------------------------------------|
| Article no. | 00.550.0686 |
| Press model | Printmaster PM 74, Speedmaster SM 74 |
| Description/size | 1 pc |



Flanged bearing

| | |
|------------------|-----------------------------------|
| Article no. | 00.580.2873 |
| Press model | Quickmaster DI, Printmaster QM 46 |
| Description/size | 1 pc |



Grooved ball bearing

| | |
|------------------|-----------------------------------|
| Article no. | 00.580.2983 |
| Press model | Quickmaster DI, Printmaster QM 46 |
| Description/size | 1 pc |



Grooved ball bearing

| | |
|------------------|-------------|
| Article no. | 00.520.1828 |
| Press model | - |
| Description/size | 1 pc |



Dampening roller bearing

| | |
|------------------|-----------------|
| Article no. | MV.001.512 |
| Press model | Printmaster GTO |
| Description/size | 1 pc |



Dampening roller bearing

| | |
|------------------|-----------------|
| Article no. | MV.001.513 |
| Press model | Printmaster GTO |
| Description/size | 1 pc |



Dampening roller bearing

| | |
|------------------|------------|
| Article no. | 66.030.006 |
| Press model | SO |
| Description/size | 1 pc |

 We recommend always having these parts replaced by a Heidelberg systemservice engineer.

Belts

Belts transfer forces and torques in presses. Original Heidelberg belts are specially geared to the performance requirements of Heidelberg presses. They are developed in cooperation with selected suppliers and made from high-quality textile, rubber and steel blends.



Belts

| Designation | Article no. | Press model | Description/size (mm) |
|-------------------|-------------|--|-----------------------|
| V-belt (A) | 01.060.101 | T | 1 pc |
| V-belt (A) | 01.060.001 | T | 1 pc |
| V-ribbed belt (B) | 00.270.0082 | - | 1 pc |
| V-ribbed belt (B) | 00.270.0083 | - | 1 pc |
| V-ribbed belt (B) | 00.270.0124 | - | 1 pc |
| V-ribbed belt (B) | 00.270.0047 | - | 1 pc |
| V-ribbed belt (B) | 00.270.0125 | - | 1 pc |
| V-ribbed belt (B) | 00.270.0072 | - | 1 pc |
| V-ribbed belt (B) | 00.270.0144 | - | 1 pc |
| V-ribbed belt (B) | 00.270.0128 | - | 1 pc |
| V-ribbed belt (B) | 00.270.0057 | - | 1 pc |
| Flat belt (C) | 00.780.0475 | Printmaster GTO, PM 74, Speedmaster SM 74 | 1 pc |
| Wide V-belt (D) | 00.270.0091 | - | 1 pc |
| Wide V-belt (D) | 00.270.0092 | - | 1 pc |
| Wide V-belt (D) | 00.270.0093 | - | 1 pc |
| Toothed belt (E) | 00.540.1037 | Speedmaster SM 74, CD 102 | 1 pc |
| Toothed belt (E) | 00.580.1226 | Printmaster GTO, Speedmaster SM 102, CD 102 | 1 pc |
| Toothed belt (E) | 00.580.2126 | Printmaster GTO, Speedmaster SM 102, CD 102 | 1 pc |
| Toothed belt (E) | 00.580.5587 | Printmaster GTO, Speedmaster SM 102, CD 102 | 1 pc |
| Toothed belt (E) | G2.072.087 | Speedmaster SM 52 | 1 pc |

 We recommend always having these parts replaced by a Heidelberg systemservice engineer.

Doctor blades

We manufacture our Original Heidelberg doctor blades with precisely defined tolerances geared to your press. They are made from durable materials that

are resistant to the chemicals contained in inks and liquids. They combine material of an extremely high load-bearing capacity with high register

accuracy and user-friendly operation, making your production process reliable and cost-effective.



Doctor blades

| | |
|------------------|-----------------|
| Article no. | 42.431.230F |
| Press model | Printmaster GTO |
| Description/size | 1 pc |



Doctor blades

| | |
|------------------|--------------------|
| Article no. | C4.043.251 |
| Press model | Speedmaster CD 102 |
| Description/size | 100 m roll |



Doctor blades

| | |
|------------------|--------------------|
| Article no. | C4.721.074 |
| Press model | Speedmaster CD 102 |
| Description/size | 1 pc |



Doctor blades

| | |
|------------------|--------------------|
| Article no. | C4.721.091 |
| Press model | Speedmaster CD 102 |
| Description/size | 1 pc |



Doctor blades

| | |
|------------------|--------------------|
| Article no. | MV.012.906 |
| Press model | Speedmaster SM 102 |
| Description/size | 1 pc |



Doctor blades

| | |
|------------------|-----------------|
| Article no. | 69.431.230F |
| Press model | Printmaster GTO |
| Description/size | 1 pc |



Rubber washup blades

| Article no. | Press model | Description/size (mm) |
|-------------|-------------------|-----------------------|
| 42.010.180 | Printmaster GTO | 1 pc |
| 69.010.180 | Printmaster GTO | 1 pc |
| L2.010.403 | Speedmaster CD 74 | 1 pc |
| 58.010.180 | SORK | 1 pc |
| G2.010.502 | Speedmaster SM 52 | 1 pc |
| M2.010.403 | Speedmaster SM 74 | 1 pc |

| | | |
|------------|--------------------|------|
| 68.010.180 | SO | 1 pc |
| 34.010.255 | KSBZ | 1 pc |
| 38.010.180 | KORD | 1 pc |
| 41.010.180 | SO | 1 pc |
| 72.205.123 | SK | 1 pc |
| 81.205.123 | Speedmaster SM 102 | 1 pc |
| 96.010.180 | SD | 1 pc |
| F2.010.405 | Speedmaster XL 105 | 1 pc |
| C3.010.180 | Speedmaster CD 102 | 1 pc |

Brushes

The brushes in our presses are responsible for things such as smooth paper travel in the feeder and, because they can have a bearing on the quality of print results, Original Heidelberg

brushes are made exclusively from high-grade, durable materials – for top quality and minimal wear.



Brushes

| Designation | Article no. | Press model | Description/size (mm) |
|--------------------|-------------|--|-----------------------|
| Steel brush (A) | 66.024.024 | SO, Speedmaster SM 102, CD 102 | 1 pc |
| Brush (B) | 04.022.069 | - | 1 pc |
| Brush (B) | 04.022.069F | KS | 1 pc |
| Brush (B) | 92.101.2014 | MO | 1 pc |
| Brush (B) | A4.016.218 | Quickmaster DI | 1 pc |
| Brush (B) | 71.101.3013 | Speedmaster SM 102 | 1 pc |
| Brush (B) | 66.028.109F | SOR, Printmaster PM 74, Speedmaster SM 74, SM 102, CD 102 | 1 pc |
| Circular brush (C) | MV.028.810 | Speedmaster SM 52 | 1 pc |
| Circular brush (C) | 66.891.006 | SOR, Printmaster PM 74, Speedmaster SM 74, SM 102, CD 102 | 1 pc |
| Circular brush (C) | 66.020.122 | SOR, Printmaster PM 74, Speedmaster SM 74, SM 102, CD 102 | 1 pc |

Cam followers

All cam followers used by Heidelberg have been developed specifically for our presses or selected from our suppliers. They are made from high-grade roller bearing steels that far exceed the requirements stipulated by standards and are checked for high load-bearing capacity and durability in continuous fatigue tests. But that's not all. Original

Heidelberg cam followers are regularly improved by optimizing their functions and updating them to the state of the art. By using these parts, you not only avoid unscheduled machine downtime but also benefit from long replacement intervals.



Cam followers

| Article no. | Press model | Description/size (mm) |
|-------------|--------------------------------------|---------------------------|
| 00.550.1223 | - | 1 pc, NUKR 26 × 10 × 34.5 |
| 00.550.1472 | - | 1 pc, NUKR 26 × 18 × 47.5 |
| 00.550.1239 | Printmaster GTO | 1 pc, NUKR 22 × 10 × 34.5 |
| 00.550.1482 | Printmaster GTO | 1 pc, NUKR 22 × 18 × 47.5 |
| 00.550.1505 | Speedmaster SM 52, SM 74 | 1 pc, PWKR 26 × 10 × 37.5 |
| 00.550.1471 | Printmaster PM 74, Speedmaster SM 74 | 1 pc, PWKR 28 × 10 × 39.5 |
| 00.550.0478 | Speedmaster CD 74, CD 102, XL 105 | 1 pc, NUKR 24 × 10 × 6 |
| 00.550.0322 | Speedmaster SM 102, CD 102 | 1 pc, NUKR 35 × 16 × 39 |

Did you know ...

... that regular maintenance checks from Heidelberg systemservice can help increase the resale value of your machinery by 7.5 percent? That was the finding of a survey Heidelberg conducted among customers and prospective

purchasers. It also revealed that 77 percent of those surveyed felt there was a positive link between the resale value of machinery and its maintenance status.

 We recommend always having these parts replaced by a Heidelberg systemservice engineer.

Chains

The chains in our presses effect a positive transmission of forces. All Original Heidelberg chains are made from high-quality steels and are exceptionally strong. All the chains we use are specially developed for mechanical engineering applications and ensure the printing system works perfectly.



Clamps

Original Heidelberg clamps are made from selected, specially machined materials. For example, when vulcanizing our elastomers, we use a special tool that changes their material



Other options are available in addition to the service parts listed. Just give us a call.

Chains

| Designation | Article no. | Press model | Description/size (mm) |
|----------------------|-------------|------------------------|-----------------------|
| Delivery chain | 22.014.015F | TO | 1 pair |
| Delivery chain | A4.014.101F | Quickmaster DI | 1 pc |
| Delivery chain | MV.027.288 | Printmaster QM 46 | 1 pc |
| Delivery chain | 47.014.015 | SO, Speedmaster CD 102 | 1 pc |
| Set of roller chains | 48.014.015F | KORS | 1 pair |
| Set of roller chains | 42.014.015F | Printmaster GTO | 1 pair |

properties. Only with the help of this tool are Original Heidelberg clamps able to achieve the required premium quality standard.

Clamps

| Designation | Article no. | Press model | Description/size (mm) |
|-------------|-------------|-----------------|-----------------------|
| Clamps | 52.478.201F | Printmaster GTO | 1 pc |
| Clamps | MV.035.239 | Printmaster GTO | 1 pc |
| Clamps | MV.035.242 | Printmaster GTO | 1 pc |
| Clamps | 69.353.732F | Printmaster GTO | 1 pc |

Clamping bars

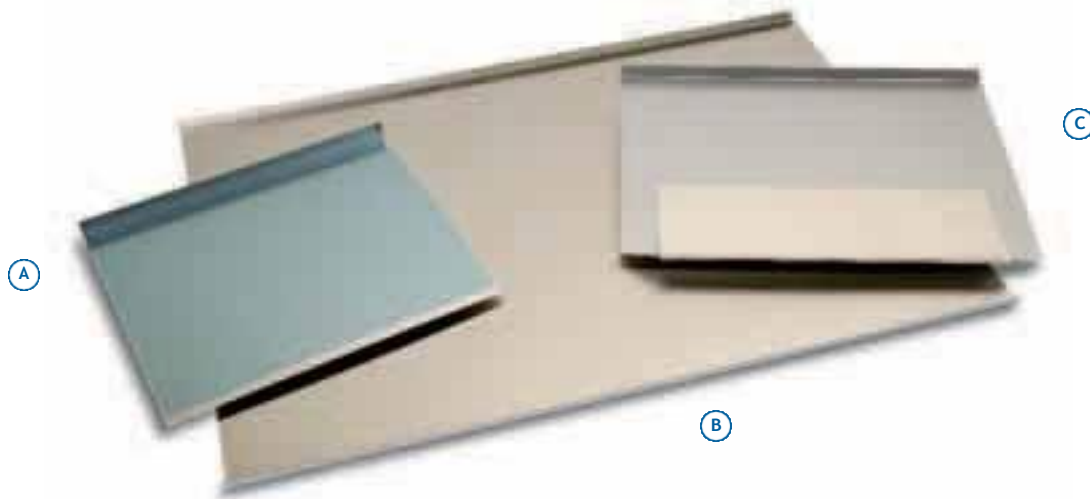
| Designation | Article no. | Press model | Description/size (mm) |
|---------------|-------------|----------------------------|-----------------------|
| Clamping bars | MV.039.550 | Speedmaster SM 102, CD 102 | 1 pc |
| Clamping bars | MV.039.548 | Speedmaster SM 102, CD 102 | 1 pc |

 We recommend always having these parts replaced by a Heidelberg systemservice engineer.

















Cylinder jackets

Original Heidelberg cylinder jackets feature a precise angle tolerance and clean edge bending. They are specially designed for our high-performance presses, regularly revised and manufactured using up-to-date plans. This is because maxi-

mum precision is required for all parts in order to achieve high-quality results in continuous operation, even at the highest production speeds.





Cylinder jackets

| Designation | Article no. | Press model | Description/size (mm) |
|---|--------------------|--------------------------------------|-----------------------|
| Cylinder jacket for perforating device (A) | 43.731.080 | MO | 1 pc |
| Cylinder jacket for perforating device (A) | 42.732.201N | Printmaster GTO | 1 pc |
| Cylinder jacket for perforating device (A) | 69.731.080N | Printmaster GTO | 1 pc |
| Cylinder jacket for perforating device (A) | 42.731.080N | Printmaster GTO | 1 pc |
| Cylinder jacket (B)  | 53.581.173N | MO | 1 pc |
| Cylinder jacket (B)  | M2.581.173N | Printmaster PM 74, Speedmaster SM 74 | 1 pc |
| Cylinder jacket (B)  | S8.581.173N | Speedmaster SM 102 | 1 pc |
| Cylinder jacket (B)  | 87.581.173N | Speedmaster SM 102 | 1 pc |
| Cylinder jacket (B)  | S9.581.173N | Speedmaster SM 102 | 1 pc |
| Cylinder jacket (C)  | 08.011.073F | KOR | 1 pc |
| Cylinder jacket (C)  | 18.011.073F | KORA | 1 pc |
| Cylinder jacket (C)  | 38.011.073F | KORD | 1 pc |
| Cylinder jacket (C)  | 48.011.073F | KORS | 1 pc |
| Cylinder jacket (C)  | MV.020.222 | MO | 1 pc |
| Cylinder jacket (C)  | A1.430.053N | Printmaster QM 46 | 1 pc |
| Cylinder jacket (C)  | 69.732.201N | Printmaster GTO | 1 pc |
| Cylinder jacket (C)  | G1.011.173N | Printmaster PM 52, Speedmaster SM 52 | 1 pc |
| Cylinder jacket (C)  | G1.011.273N | Printmaster PM 52, Speedmaster SM 52 | 1 pc |
| Cylinder jacket (C)  | M1.011.173N | Printmaster PM 74, Speedmaster SM 74 | 1 pc |
| Cylinder jacket (C)  | 91.430.173 | Speedmaster SM 102 | 1 pc |

 We recommend always having these parts replaced by a Heidelberg systemservice engineer.



Cylinder jackets

| Designation | Article no. | Press model | Description/size (mm) |
|---|-------------|---|-----------------------|
| Die-cutting plate (A) | 14.341.001F | KSB | 1 pc |
| Die-cutting plate (A) | 74.341.001F | KSB | 1 pc |
| Die-cutting plate (A) | 54.341.001F | KSBA | 1 pc |
| Die-cutting plate (A) | 01.552.011F | TO | 1 pc |
| Die-cutting plate (A) | 01.552.010 | TO | 1 pc |
| PerfectJacket (B)  | S9.581.186N | Speedmaster SM 102 | 1 pc |
| PerfectJacket (B)  | S9.581.187N | Speedmaster SM 102 | 1 pc |
| TransferJacket Plus (C) | G2.215.105N | Printmaster PM 52, Speedmaster SM 52 | 1 pc |
| TransferJacket Plus (C) | M2.215.105N | Printmaster PM 74, Speedmaster SM 74 | 1 pc |
| TransferJacket Plus (C) | S8.215.201N | Speedmaster SM 102 | 1 pc |
| Glass bead foil (D) | A1.014.144 | Printmaster QM 46 | 1 pc |

Other options are available in addition to the service parts listed. Just give us a call.

 We recommend always having these parts replaced by a Heidelberg systemservice engineer.

Gaskets and O-rings

Original Heidelberg sealing elements are geared to their particular application in both form and function. They are made from various types of high-grade rubber and special elastomers with different properties depending on the

specific requirements. This means that in addition to being ideally suited to the environment in which they are used, our sealing elements are also very durable.



Gaskets and O-rings

| Designation | Article no. | Press model | Description/size (mm) |
|-------------|-------------|---|-----------------------|
| Gasket (A) | 42.018.039 | Printmaster GTO | 1 pc |
| Gasket (A) | 42.018.041 | Printmaster GTO | 1 pc |
| Gasket (A) | M2.102.2071 | Speedmaster SM 74 | 1 pc |
| Gasket (A) | 00.780.2730 | Speedmaster SM 102 | 1 pc |
| Gasket (A) | 00.780.2783 | Speedmaster SM 102 | 1 pc |
| Gasket (A) | 00.780.2715 | Speedmaster SM 102 | 1 pc |
| Gasket (B) | 66.068.105 | Speedmaster SM 102, CD 102 | 1 pc |
| Gasket (B) | 66.068.106 | Speedmaster SM 102, CD 102 | 1 pc |
| O-ring (C) | 00.580.4794 | Quickmaster DI, Printmaster QM 46 | 1 pc, R 5 × 1.5 |
| O-ring (C) | 00.580.1069 | Printmaster GTO | 1 pc, R 44.2 × 3 |
| O-ring (C) | 00.580.5481 | Printmaster PM 52, Speedmaster SM 52 | 1 pc, 90 × 3.5 |
| O-ring (C) | 00.580.4270 | Printmaster PM 52, Speedmaster SM 52 | 1 pc, R 60 × 3 |
| O-ring (C) | 00.580.5559 | Speedmaster SM 74, CD 74, XL 105 | 1 pc, 87 × 3.5 |
| O-ring (C) | 00.580.1134 | Printmaster PM 74, Speedmaster SM 74, CD 102 | 1 pc, R 6.3 × 2.4 |
| O-ring (C) | 00.580.6861 | Speedmaster CD 74 | 1 pc, R 9 × 3 |
| O-ring (C) | 00.580.6404 | Speedmaster SM 102, CD 102, XL 105 | 1 pc, R 16 × 3.5 |
| O-ring (C) | 00.580.3929 | Speedmaster SM 74, CD 74, XL 105 | 1 pc, R 22 × 6 |
| O-ring (C) | 00.580.4731 | Speedmaster XL 105 | 1 pc, R 27 × 5 |
| O-ring (C) | 00.580.6409 | Speedmaster XL 105 | 1 pc, R 30.2 × 3 |



Gaskets and O-rings

| Designation | Article no. | Press model | Description/size (mm) |
|--------------------|--------------------|---|-------------------------|
| Set of gaskets (A) | MV.034.739 | Printmaster QM 46 | 1 pair |
| Set of gaskets (A) | MV.027.163 | Printmaster QM 46 | 1 pair |
| Set of gaskets (A) | 63.102.2051 | Speedmaster SM 102, CD 102 | 1 pc |
| Set of gaskets (A) | C4.043.252 | Speedmaster CD 102 | 1 pack with 50 pcs |
| Set of gaskets (A) | C6.043.252 | Speedmaster CD 102 | 1 pack with 50 pcs |
| Shim ring (B) | 00.580.5071 | Quickmaster DI, Printmaster QM 46 | 1 pc, 6 × 12 × 2 |
| Shim ring (B) | 00.510.0437 | Printmaster PM 74, PM 52, Speedmaster SM 74 | 1 pc, 12 × 18 × 0.3 |
| Shim ring (B) | 00.510.0419 | Speedmaster SM 74, XL 105 | 1 pc, 12 × 18 × 0.1 |
| Shim ring (B) | 00.510.0436 | Speedmaster SM 74, XL 105 | 1 pc, 12 × 18 × 0.5 |
| Shim ring (B) | 00.520.1698 | Speedmaster XL 105 | 1 pc, 8 × 14 × 0.5 |
| Circlip (C) | 00.510.0590 | Speedmaster SM 102 | 1 pc, 16 × 1 galvanized |
| Circlip (C) | 00.510.0587 | Speedmaster SM 102, CD 102 | 1 pc, 12 × 1 galvanized |

Did you know ...

... that Heidelberg offers customized Service Contracts with the flexibility to satisfy your personal requirements to the full. Inspection and maintenance of your machinery at specific service intervals based on our maintenance checklists is just one example – for reliable production,

top quality and high value retention. Just give us a call. Your Heidelberg systemservice team will be happy to custom-design a maintenance and service package specifically for your company.

Grippers

All Heidelberg grippers are specially developed for our presses. This means that every single Original Heidelberg gripper is tried and tested to ensure durability and register-accurate sheet transport. A special plastic coating further enhances the gripper's retention force. Original Heidelberg

grippers are manufactured in series and undergo special, high-precision machining before being tested for compliance with our strict quality criteria. This ensures their long-term functionality and durability.



Grippers

| Designation | Article no. | Press model | Description/ size (mm) |
|-------------|--------------------|---|---------------------------|
| Gripper | 36.011.027F | SBD | 1 pc |
| Gripper | 08.011.027F | KOR | 1 pc |
| Gripper | 03.014.051F | SO | 1 pc |
| Gripper | 03.011.027F | SO | 1 pc |
| Gripper | 03.020.035 | SO | 1 pc |
| Gripper | 43.014.004 | MO | 1 pc |
| Gripper | 43.020.035F | MO, Printmaster GTO | 1 pc |
| Gripper | MV.021.879 | Printmaster GTO | 1 pc |
| Gripper | 14.875.001F | Printmaster PM 52, Speedmaster SM 52 | 1 pc |
| Gripper | G4.014.002 | Speedmaster SM 52 | 1 pc |
| Gripper | 27.013.049F | SO, Speedmaster CD 102 | 1 pc |
| Gripper | 49.011.027 | SO, Speedmaster CD 102 | 1 pc |

| | | | |
|---------|-------------------|-----------------------|------|
| Gripper | L4.014.003 | Speedmaster CD 102 | 1 pc |
| Gripper | C3.011.727 | Speedmaster CD 102 | 1 pc |
| Gripper | C3.011.627 | Speedmaster CD 102 | 1 pc |

| | | | |
|----------------|-------------------|-------------------------------|------|
| Gripper, below | 52.580.338 | MO, Printmaster GTO | 1 pc |
| Gripper, below | 52.580.363 | MO, Printmaster GTO | 1 pc |
| Gripper, below | M2.583.398 | Speedmaster SM 74 | 1 pc |
| Gripper, below | 91.580.338 | Speedmaster SM 102, CD 102 | 1 pc |

| | | | |
|------------|--------------------|-----------------------------|------|
| Gripper PU | 49.011.827F | SO, Speedmaster CD 102 | 1 pc |
| Gripper PU | M2.583.637 | Speedmaster SM 52, SM 74 | 1 pc |



Grippers

| Article no. | Press model | Description/ size (mm) |
|--------------------|--------------------|---------------------------|
| G3.511.727 | Speedmaster SM 52 | 1 pc |
| M4.011.627 | Speedmaster SM 74 | 1 pc |
| M4.011.727 | Speedmaster SM 74 | 1 pc |
| M2.013.025 | Speedmaster SM 74 | 1 pc |
| M1.005.627 | Speedmaster SM 74 | 1 pc |
| M2.581.727 | Speedmaster SM 74 | 1 pc |
| C3.581.727N | Speedmaster CD 102 | 1 pc |
| 91.581.727N | Speedmaster SM 102 | 1 pc |
| 91.581.827N | Speedmaster SM 102 | 1 pc |

 We recommend always having these parts replaced by a Heidelberg systemservice engineer.



Gripper

| | |
|------------------|-----------------|
| Article no. | 42.011.027 |
| Press model | Printmaster GTO |
| Description/size | 1 pc |



Steel gripper

| | |
|------------------|-----------------|
| Article no. | 69.011.727F |
| Press model | Printmaster GTO |
| Description/size | 1 pc |



Gripper

| | |
|------------------|-------------------------------|
| Article no. | 93.014.307 |
| Press model | Speedmaster SM 102, CD 102 |
| Description/size | 1 pc |



Gripper

| | |
|------------------|-------------------|
| Article no. | A1.007.178 |
| Press model | Printmaster QM 46 |
| Description/size | 1 pc |



Gripper, upper position

| | |
|------------------|-----------------|
| Article no. | 52.580.337 |
| Press model | Printmaster GTO |
| Description/size | 1 pc |



Gripper, upper position

| | |
|------------------|-------------------------------|
| Article no. | 91.580.637 |
| Press model | Speedmaster SM 102, CD 102 |
| Description/size | 1 pc |



Gripper, upper position

| | |
|------------------|---------------------|
| Article no. | 79.580.637 |
| Press model | MO, Printmaster GTO |
| Description/size | 1 pc |



Backing plate

| | |
|------------------|-----------------|
| Article no. | 04.020.045 |
| Press model | Printmaster GTO |
| Description/size | 1 pc |



Gripper

| | |
|------------------|------------|
| Article no. | 63.014.024 |
| Press model | MO |
| Description/size | 1 pc |

We recommend always having these parts replaced by a Heidelberg systemservice engineer.

Gripper bars and gripper pad rails

Gripper bars and gripper pad rails are used to hold the grippers. We have designed them to ensure register-accurate sheet transport, even at the highest press speeds. All Original Heidelberg gripper bars and pad rails are regularly revised to incorporate the latest know-how so that they work with maximum efficiency on a long-term basis. Only

Heidelberg has the years of experience and know-how required to determine which technologies and materials are best suited to our high-precision components. With Original Heidelberg gripper bars and pad rails, you can be sure of high-quality print results.



Gripper bar 

| | |
|-----------------------|-----------------|
| Article no. | MV.032.161 |
| Press model | Printmaster GTO |
| Description/size (mm) | 1 pc |



Gripper bar 

| | |
|-----------------------|-------------------|
| Article no. | MV.027.278 |
| Press model | Printmaster QM 46 |
| Description/size (mm) | 1 pc |



Gripper bar 

| | |
|-----------------------|------------|
| Article no. | 14.014.003 |
| Press model | KOR |
| Description/size (mm) | 1 pc |



Gripper pad rail 

| | |
|-----------------------|--------------------|
| Article no. | 82.005.011 |
| Press model | Speedmaster SM 102 |
| Description/size (mm) | 1 pc |

 We recommend always having these parts replaced by a Heidelberg systemservice engineer.

Gripper pads

Gripper pads form the counterpart to the gripper. The high-precision gripper movement they ensure also delivers highly accurate paper transport. All

Original Heidelberg gripper pads are made from aluminum which means they are extremely light. In addition to this, special coatings result in high density

and a superior surface finish. These coatings also protect the pads against wear to ensure excellent durability.



Gripper pad

| | |
|------------------|-------------------------------|
| Article no. | C3.011.920 |
| Press model | Speedmaster SM 102, CD 102 |
| Description/size | 1 pc |



Gripper pad

| | |
|------------------|-------------------------------|
| Article no. | 93.525.310 |
| Press model | Speedmaster SM 102, CD 102 |
| Description/size | 1 pc |



Gripper pad

| | |
|------------------|-----------------------------------|
| Article no. | 58.711.101 |
| Press model | SO, Speedmaster SM 102, CD 102 |
| Description/size | 1 pc |



Gripper pad

| | |
|------------------|-------------------------------|
| Article no. | 83.525.310 |
| Press model | Speedmaster CD 102, SM 102 |
| Description/size | 1 pc |



Gripper pad

| | |
|------------------|--------------------|
| Article no. | 91.581.620 |
| Press model | Speedmaster SM 102 |
| Description/size | 1 pc |



Gripper pad

| | |
|------------------|--------------------|
| Article no. | C3.581.920 |
| Press model | Speedmaster CD 102 |
| Description/size | 1 pc |



Gripper plate

| | |
|------------------|--------------------------------------|
| Article no. | A4.011.035 |
| Press model | Quickmaster DI, Printmaster QM 46 |
| Description/size | 1 pc |

We recommend always having these parts replaced by a Heidelberg systemservice engineer.

Gripper pad 

| | |
|------------------|------------|
| Article no. | 53.005.208 |
| Press model | MO |
| Description/size | 1 pc |

Gripper pad 

| | |
|------------------|----------------|
| Article no. | A4.014.022 |
| Press model | Quickmaster DI |
| Description/size | 1 pc |

Gripper pad 

| | |
|------------------|--------------------|
| Article no. | C4.313.107 |
| Press model | Speedmaster CD 102 |
| Description/size | 1 pc |

Gripper pad 

| | |
|------------------|-------------------|
| Article no. | G2.014.0185 |
| Press model | Speedmaster SM 52 |
| Description/size | 1 pc |

Gripper pad 

| | |
|------------------|------------|
| Article no. | 09.014.036 |
| Press model | SO |
| Description/size | 1 pc |

Gripper pad 

| | |
|------------------|-----------------|
| Article no. | MV.102.008 |
| Press model | Printmaster GTO |
| Description/size | 1 pc |

 We recommend always having these parts replaced by a Heidelberg systemservice engineer.

Hickey removers

Hickey removers are located on top of the ink fountain dividers, are pressed against the ink fountain roller and are responsible for ensuring that no excess ink gets onto the roller. Their efficient operation is a prerequisite for high-quality print

products and short cleaning times. All Heidelberg hickey removers are specially developed by us and manufactured in close cooperation with our suppliers. They are made from high-grade materials such as corrosion-resistant steels or

chemically resistant rubber materials, giving them excellent protection against external influences related to inks and liquids. This ensures minimal wear and a long service life in our presses.



Hickey remover

| | |
|-------------------------|---|
| Article no. | 91.008.033 |
| Press model | Printmaster PM 52, Speedmaster SM 52, SM 102, CD 74 |
| Description/size | 1 pc |



Hickey remover

| | |
|-------------------------|--------------------------------------|
| Article no. | M2.015.837 |
| Press model | Printmaster PM 74, Speedmaster SM 74 |
| Description/size | 1 pc |



Hickey remover

| | |
|-------------------------|----------------------------|
| Article no. | S8.205.053 |
| Press model | Speedmaster SM 102, CD 102 |
| Description/size | 1 pc |



Hickey remover

| | |
|-------------------------|-----------------------------------|
| Article no. | A1.203.006 |
| Press model | Quickmaster DI, Printmaster QM 46 |
| Description/size | 1 pc |



Hickey remover

| | |
|-------------------------|--------------------|
| Article no. | G2.207.011N |
| Press model | Speedmaster SM 52 |
| Description/size | 1 pc |



Hickey remover

| | |
|-------------------------|--------------------|
| Article no. | 93.205.504 |
| Press model | Speedmaster SM 102 |
| Description/size | 1 pc |

Hoses and accessories

One example of the way hoses are used in presses is to introduce air. Compressed air regulates the pneumatic press control system. Spiral hoses ensure the air supply in the feeder. In addition to being able to withstand high pressures, these hoses must also demonstrate

excellent resistance to cleaning agents, inks and oils. The hoses we use are specially geared to the performance requirements of Heidelberg presses. They are made from polyester polyurethane, a material that is extremely durable and pressure-resistant in the

relevant temperature range and only becomes brittle very slowly. Original Heidelberg hoses are manufactured by selected suppliers using up-to-date design plans to take on board the latest developments.



Compressed-air hose

| | |
|-------------------------|---|
| Article no. | 00.471.0141 |
| Press model | Quickmaster DI, Printmaster QM 46 Speedmaster SM 74, SM 102, CD 102, CD 74 |
| Description/size | sold in meters, 4.1 × 0.9 mm |



Compressed-air hose

| | |
|-------------------------|-----------------------------------|
| Article no. | 00.471.0082 |
| Press model | SO, Speedmaster SM 102, CD 102 |
| Description/size | sold in meters, 6.1 × 1 mm |



Compressed-air hose

| | |
|-------------------------|---|
| Article no. | 00.471.0149 |
| Press model | Quickmaster DI, Printmaster QM 46 Speedmaster SM 74, SM 102, CD 102, CD 74 |
| Description/size | sold in meters, 12 × 9 mm |



Hose coupling

| | |
|-------------------------|--|
| Article no. | 00.580.4624 |
| Press model | Speedmaster SM 102, CD 102 |
| Description/size | 1 pc, double connection for 12 × 9 mm hose |



Hose coupling

| | |
|-------------------------|---|
| Article no. | 00.580.4452 |
| Press model | Speedmaster SM 102, CD 102 |
| Description/size | 1 pc, double connection for 4 × 2 mm hose |



Hose coupling

| | |
|-------------------------|---|
| Article no. | 00.580.3661 |
| Press model | Quickmaster DI, Printmaster QM 46 |
| Description/size | 1 pc, double connection for 6 × 4 mm hose |



Spiral hose

| | |
|-------------------------|---|
| Article no. | 00.471.0144 |
| Press model | Speedmaster SM 74, SM 102, CD 102, XL 105 |
| Description/size | sold in meters, 19 × 3.2 mm |

Ink fountain dividers

Ink fountain dividers create an ink-tight seal between the ink fountain and the ink fountain roller where they are in direct contact with the ink. As a result, they must be easy to remove and clean when changing inks and be resistant to both chemicals and inks. Original Heidelberg ink fountain dividers are made from selected high-grade materials. They demonstrate excellent durability and minimal wear, even at high temperatures and speeds.

Looking for an article number?

Simply check your manual or give us a call!



Ink fountain dividers

| Designation | Article no. | Press model | Description/size (mm) |
|--|-------------|--------------------------------------|-----------------------|
| Ink fountain divider | 63.008.113 | MO | 1 pc |
| Ink fountain divider | A4.008.323 | Quickmaster DI, | 1 pc |
| Ink fountain divider | A4.008.324 | Quickmaster DI, | 1 pc |
| Ink fountain divider | A1.008.104 | Printmaster QM 46 | 1 pc |
| Ink fountain divider drive side | MV.030.615 | Quickmaster DI, | 1 pc |
| Ink fountain divider operator's side | MV.030.614 | Quickmaster DI, | 1 pc |
| Ink fountain divider drive/operator's side | MV.037.346 | Printmaster GTO | 2 pc |
| Ink fountain divider | G2.008.112 | Printmaster PM 52, Speedmaster SM 52 | 1 pc |
| Ink fountain divider | 71.008.150 | Speedmaster SM 102, CD 102 | 1 pc |
| Ink fountain divider | M2.008.113 | Speedmaster SM 74, CD 102 | 1 pc |

Ink fountain blades

Original Heidelberg ink fountain blades are made from high-grade spring steel. This ensures optimum bending exactly as specified by Heidelberg for ideal press compatibility. Heidelberg ink fountain blades demonstrate excellent durability that competitors' products are unable to match.



Ink fountain blades

| Designation | Article no. | Press model | Description/size(mm) |
|------------------------|-------------|----------------------------|----------------------|
| Ink fountain blade | 38.008.017F | KORD | 1 pc |
| Ink fountain blade | 48.008.017F | KORS | 1 pc |
| Ink fountain blade | 36.008.017F | SD | 1 pc |
| Ink fountain blade | 73.008.117F | SO | 1 pc |
| Ink fountain blade | 06.008.017F | SOR | 1 pc |
| Ink fountain blade | 58.008.017F | SORK | 1 pc |
| Ink fountain blade | 01.008.017F | TO | 1 pc |
| Ink fountain blade | 43.008.017F | MO | 1 pc |
| Ink fountain blade | 69.008.017F | Printmaster GTO | 1 pc |
| Ink fountain blade | 42.008.017F | Printmaster GTO | 1 pc |
| Ink fountain blade | M2.431.161F | Speedmaster SM 74 | 1 pc |
| Ink fountain blade | 41.008.017F | Speedmaster SM 102, CD 102 | 1 pc |
| Ink fountain blade cpl | 22.008.045F | TO | 1 pc |
| Ink fountain blade cpl | A1.008.102S | Printmaster QM 46 | 1 pc |
| Ink fountain blade cpl | MV.027.244 | Printmaster QM 46 | 1 pc |
| Ink fountain blade cpl | 69.008.317S | Printmaster GTO | 1 pc |

 We recommend always having these parts replaced by a Heidelberg systemservice engineer.

Ink fountain liner

Heidelberg ink fountain liners are worked with very high register accuracy. This keeps the distance between liner and roller constant, preventing a change in ink density. Original Heidelberg ink fountain liners demonstrate excellent durability and are extremely easy to handle. This not only cuts makeready times during production but also increases the productivity and efficiency of the printing process. Original Heidelberg ink fountain liners demonstrate superb tensile strength, tear resistance, dielectric strength, stability and rigidity and are tailor-made to our specifications. This means that Original Heidelberg ink fountain liners are always exactly the right size, fit perfectly in our presses and are easy to use and fix in place – for maximum reliability and cost-effectiveness.



Ink fountain liner

| | |
|-----------------------|----------------|
| Article no. | A4.008.335 |
| Press model | Quickmaster DI |
| Description/size (mm) | 1 pc |

Insulating tape

Insulating tapes are applied between the ink fountain liner and a strip attached to the actual ink fountain. All Original Heidelberg insulating tapes are specifically geared to the requirements of the relevant press model. They are made from wear-resistant plastics and are easy to handle and replace, thereby ensuring excellent print quality on a long-term basis.



Insulating tape

| Article no. | Press model | Description/size (mm) |
|-------------|--|-----------------------|
| 91.008.044 | Speedmaster SM 74, SM 102, CD 74, CD 102, XL 105 | 1 pc, 156 × 15 × 0.85 |
| 63.008.144 | Printmaster GTO, Speedmaster SM 52 | 1 pc, 132 × 15 × 0.85 |

Looking for a different insulating tape?

We have other options available. Just give us a call.



Foils and films

| Designation | Article no. | Press model | Description/size (mm) |
|---------------------|-------------|--|------------------------------------|
| Set of foils (A) | 76.024.201F | SD | Pack with 100 pcs |
| Set of foils (A) | 63.024.301F | MO | Pack with 100 pcs |
| Set of foils (A) | 63.008.642F | MO | Pack with 100 pcs |
| Set of foils (A) | A4.024.210F | Quickmaster DI | Pack with 100 pcs |
| Set of foils (A) | G2.008.901F | Printmaster GTO, PM 52, Speedmaster SM 52 | Pack with 100 pcs |
| Set of foils (A) | G2.008.943N | Speedmaster SM 52 | Pack with 100 pcs |
| Set of foils (A) | L2.008.642F | Speedmaster CD 74 | Pack with 10 pcs |
| Set of foils (A) | M2.008.642 | Speedmaster SM 74, CD 74 | Pack with 100 pcs |
| Set of foils (A) | 73.024.201F | Printmaster PM 74, Speedmaster SM 74, CD 74 | Pack with 100 pcs |
| Set of foils (A) | 91.008.041F | Speedmaster SM 102, CD 102 | Pack with 10 pcs |
| Set of foils (A) | 91.008.642F | Speedmaster SM 102, CD 102 | Pack with 100 pcs |
| Set of foils (A) | 71.024.201F | Speedmaster CD 102, XL 105 | Pack with 100 pcs |
| Set of foils (A) | F2.008.132F | Speedmaster CD 102, XL 105 | Pack with 100 pcs |
| Protective film (B) | 00.472.0085 | Quickmaster DI, Printmaster QM 46 | 1 roll with 12 pcs, 70 × 362 -12 |
| Protective film (B) | 00.472.0034 | Printmaster GTO | 1 roll with 12 pcs, 70 × 551 -12 |
| Protective film (B) | 00.472.0007 | Speedmaster SM 74 | 1 roll with 12 pcs, 70 × 777,5 -12 |
| Protective film (B) | 00.472.0006 | Speedmaster SM 102 | 1 roll with 12 pcs, 70 × 1.070 -12 |

Sheet smoothers and separators

Sheet smoothers are located close to the suction system in the feeder and control the exact position of the paper as it enters the press. They should be

replaced on a regular basis. Original Heidelberg sheet smoothers and Original Heidelberg separators are made to precise tolerances. This

ensures they fit perfectly in Heidelberg presses and fully satisfy the requirements of the sensitive suction system.



Separator finger

| | |
|------------------|------------------------------------|
| Article no. | 66.028.810F |
| Press model | Speedmaster SM 102, CD 102, XL 105 |
| Description/size | 1 pc |



Separator finger

| | |
|------------------|---|
| Article no. | L4.028.164S |
| Press model | Printmaster PM 74, Speedmaster SM 74, CD 74 |
| Description/size | 1 pc |



Separator finger

| | |
|------------------|---|
| Article no. | L4.028.165S |
| Press model | Printmaster PM 74, Speedmaster SM 74, CD 74 |
| Description/size | 1 pc |



Separator finger

| | |
|------------------|------------|
| Article no. | 36.017.084 |
| Press model | MO |
| Description/size | 1 pc |



Separator finger

| | |
|------------------|-----------------|
| Article no. | 42.017.083F |
| Press model | Printmaster GTO |
| Description/size | 1 pc |



Sheet smoother

| | |
|------------------|-----------------|
| Article no. | 79.022.024F |
| Press model | Printmaster GTO |
| Description/size | 1 pc |



Sheet separating finger for cardboard

| | |
|------------------|--------------------|
| Article no. | C4.028.110F |
| Press model | Speedmaster CD 102 |
| Description/size | 1 pc |



Sheet separating finger for cardboard

| | |
|------------------|------------------------------------|
| Article no. | 66.028.110F |
| Press model | Speedmaster SM 102, CD 102, XL 105 |
| Description/size | 1 pc |



Sheet separating finger for cardboard

| | |
|------------------|---|
| Article no. | L4.028.167S |
| Press model | Printmaster PM 74, Speedmaster SM 74, CD 74 |
| Description/size | 1 pc |

Slitting and perforating discs

Original Heidelberg slitting and perforating discs are made from high-grade steels. They are fitted on a shaft in the final printing unit of the press so that the product can be slit or perforated immediately after printing. Heidelberg slitting and perforating discs are checked for a high load-bearing capacity and long service life in continuous fatigue tests and ensure precise cutting, even at the highest speeds. However, all the parts used must be regularly replaced to maintain a

consistently high level of slitting and perforation. We offer discs for different paper grades and thicknesses and for various applications. All Original Heidelberg slitting and perforating discs are regularly improved by optimizing their functions and updating them to the state of the art. By using these parts, you not only avoid unscheduled machine downtime but also benefit from long replacement intervals.



Slitting and perforating discs

| Designation | Article no. | Press model | Description/size (mm) |
|----------------------|--------------------|--|-----------------------|
| Perforating disc (A) | A1.731.112 | Printmaster QM 46 | 1 pc |
| Perforating disc (A) | MV.025.059 | MO, Printmaster GTO, Speedmaster SM 52 | 1 pc |
| Perforating disc (A) | MV.024.209 | MO, Printmaster GTO, Speedmaster SM 52, SM 102 | 1 pc |
| Perforating disc (A) | MV.024.212 | MO, Printmaster GTO, Speedmaster SM 52, SM 102 | 1 pc |
| Perforating disc (A) | 03.731.126F | MO, Printmaster GTO, Speedmaster SM 52, SM 102 | 1 pc |
| Slitting disc (B) | A1.731.114 | Printmaster QM 46 | 1 pc |
| Slitting disc (B) | MV.024.351 | Printmaster GTO, Speedmaster SM 52 | 1 pc |
| Slitting disc (B) | MV.025.009 | Speedmaster SM 102 | 1 pc |
| Creasing wheel (C) | A1.731.113 | Printmaster QM 46 | 1 pc |
| Creasing wheel (C) | MV.032.266 | Printmaster GTO, Speedmaster SM 52 | 1 pc |

Suction and feed board tapes

Heidelberg suction tapes are available for the entire range of printing stock. Whatever the width or dimensions required and whether rough or smooth surfaces are involved – there’s an ideal

Original Heidelberg suction tape for every printing material. All the tapes share the same consistently high sheet holding force and result in minimal marking. Most of our suction tapes are

made by selected suppliers from the polyurethane Celloflex. This means they are very flexible and demonstrate low wear properties.



Feed board tape

| | |
|------------------|--------------------------------|
| Article no. | 86.020.029 |
| Press model | SO, Speedmaster SM 102, CD 102 |
| Description/size | 1 pc |



Feed board tape

| | |
|------------------|------------|
| Article no. | 53.020.029 |
| Press model | MO |
| Description/size | 1 pc |



Suction tape

| | |
|------------------|-------------------|
| Article no. | M2.015.357 |
| Press model | Speedmaster SM 74 |
| Description/size | 1 pc |



Suction tape

| | |
|------------------|-------------------|
| Article no. | L2.020.014 |
| Press model | Speedmaster CD 74 |
| Description/size | 1 pc |



Suction tape

| | |
|------------------|-------------------|
| Article no. | M2.020.017 |
| Press model | Speedmaster SM 74 |
| Description/size | 1 pc |



Suction tape

| | |
|------------------|-------------------|
| Article no. | G2.020.009 |
| Press model | Speedmaster SM 52 |
| Description/size | 1 pc |



Suction tape

| | |
|------------------|-------------------|
| Article no. | M2.015.843F |
| Press model | Speedmaster SM 74 |
| Description/size | Pack with 3 pcs |



Suction tape

| | |
|------------------|--------------------|
| Article no. | C3.015.453 |
| Press model | Speedmaster CD 102 |
| Description/size | 1 pc |



Suction tape

| | |
|------------------|--------------------|
| Article no. | C3.015.653 |
| Press model | Speedmaster CD 102 |
| Description/size | 1 pc |

Looking for different tapes? We have other options available. Just give us a call.

Suckers

Original Heidelberg suckers are particularly resistant to wear. They are made from specific plastics with specially selected material properties. Continuous development work on these plastics is being carried out by our partners and suppliers in the plastics industry and they are adapted based on the latest research findings. Original Heidelberg suckers have exactly

what it takes to meet the demands we place on our presses. Only they are made from the precise combination of materials required to reliably achieve the necessary suction force and the correct sheet suction action. Rely on our experience and Heidelberg quality confirmed by load and fatigue tests.



Suckers

| Designation | Article no. | Press model | Description/size (mm) |
|-------------------------|-------------|-----------------------------------|-----------------------|
| Tissue paper sucker (A) | 89.028.402 | Printmaster GTO | 1 pc |
| Tissue paper sucker (A) | G2.028.405 | Speedmaster SM 52, SM 102, CD 102 | 1 pc |
| Tissue paper sucker (A) | 66.028.405 | Speedmaster SM 102, CD 74, CD 102 | 1 pc |
| Tissue paper sucker (A) | 66.028.406 | Speedmaster SM 102, CD 74, CD 102 | 1 pc |
| Sucker disc (B) | 89.028.401 | Printmaster GTO | 1 pc, 24 × 10 × 0.6 |
| Sucker disc (B) | G2.028.120 | Speedmaster SM 52 | 1 pc |
| Sucker disc (B) | 66.028.401 | Speedmaster SM 102, CD 74, CD 102 | 1 pc, 30 × 13 × 0.8 |
| Sucker disc (B) | 66.028.402 | Speedmaster SM 102, CD 74, CD 102 | 1 pc, 38 × 13 × 0.8 |
| Sucker disc (B) | 66.028.403 | Speedmaster SM 102, CD 74, CD 102 | 1 pc, 30 × 13 × 1 |
| Sucker disc (B) | 66.028.404 | Speedmaster SM 102, CD 74, CD 102 | 1 pc, 38 × 13 × 1 |

Looking for a different sucker?

We have other options available. Just give us a call.



Molded rubber sucker

| | |
|------------------|--------------------------------------|
| Article no. | A1.016.327 |
| Press model | Quickmaster DI, Printmaster QM 46 |
| Description/size | 1 pc |



Molded rubber sucker

| | |
|------------------|------------|
| Article no. | 04.016.071 |
| Press model | KS |
| Description/size | 1 pc |



Molded rubber sucker

| | |
|------------------|-----------------|
| Article no. | 42.016.072 |
| Press model | Printmaster GTO |
| Description/size | 1 pc |



Molded rubber sucker

| | |
|------------------|------------------------------|
| Article no. | F3.582.263 |
| Press model | Speedmaster CD 74, XL 105 |
| Description/size | 1 pc |



Twin sucker

| | |
|------------------|------------------------------|
| Article no. | 41.028.409 |
| Press model | Speedmaster SM 102, CD 74 |
| Description/size | 1 pc |



Sucker

| | |
|------------------|-----------------|
| Article no. | 42.016.073 |
| Press model | Printmaster GTO |
| Description/size | 1 pc |



Rubber sucker disc

| | |
|------------------|------------|
| Article no. | 22.016.008 |
| Press model | TO |
| Description/size | 1 pc |



Rubber sucker disc

| | |
|------------------|-------------|
| Article no. | 22.024.005F |
| Press model | TO |
| Description/size | 1 pc |



Sucker disc

| | |
|------------------|------------|
| Article no. | 03.016.030 |
| Press model | SO |
| Description/size | 1 pc |

Filters

Filters are used anywhere in our presses where unwanted suspended matter and impurities need to be removed. Examples include compressors and air supply cabinets but also dampening solutions – i.e. filters clean both air and liquids. Original Heidelberg filters are designed specifically for the location in which they are to be used. They are made from durable materials, ensuring long-term press availability.



Filters

| Designation | Article no. | Press model | Description/size (mm) |
|-------------------------------|--------------------|--|--|
| Filtering mat (A) | 92.196.1811 | CombiStar, HydroStar | 10 pcs |
| Filtering mat, small (A) | 63.196.1811 | HydroStar or intermediate tank | 10 pcs |
| Filtering mat, large (A) | SA.196.1746 | CombiStar, HydroStar | 10 pcs |
| Exhaust air filtering mat (A) | C7.170.0567 | DryStar | 1 pc |
| Filtering mat (A) | C7.178.1836 | HydroStar RCWL | 1 pc |
| Filtering mat (A) | C5.178.1836 | HydroStar RCWL | 1 pc |
| Filtering mat (A) | L6.170.1362 | DryStar, Speedmaster CD 74 | 1 pc |
| Filtering mat (A) | 98.178.1678 | HydroStar RCWL 851 | 1 pc, 465 × 152 |
| Suction filter (B) | M2.179.1981 | Speedmaster SM 74 | 1 pc, 170 × 140 × 47 |
| Suction filter (B) | 63.102.1961 | MO, Printmaster PM 74, Speedmaster SM 52, SM 74, SM 102, CD 102 | 1 pc, for pneumatic compressor |
| Filter cartridge (C) | 89.102.1961 | Printmaster GTO, PM 74, Speedmaster SM 74, SM 102, CD 102 | 1 pc, for pneumatic compressor |
| Filter cartridge (C) | 00.780.0092 | Speedmaster SM 74 | 1 pc, for suction/blast air compressor |
| Filter cartridge (C) | 00.780.1450 | Speedmaster SM 74 | 1 pc, for suction/blast air compressor |
| Filter cartridge (C) | 89.102.2362 | Printmaster GTO, PM 74, Speedmaster SM 52, SM 74 | 1 pc, for pneumatic compressor |
| Filter cartridge (C) | 00.780.3702 | Speedmaster SM 74, SM 102, CD 74, CD 102 | 1 pc, for compressor for powder spray device |
| Filter cartridge (C) | 47.018.106 | SD, SO, SOR, SORK, SORZ, MO, SK, Speedmaster SM 102, CD 102 | 1 pc, for air supply |
| Filter cartridge (C) | G2.102.1961 | Printmaster QM 46, Speedmaster SM 52 | 1 pc |
| Filter cartridge (C) | G2.102.1971 | Speedmaster SM 52 | 1 pc, for KLT 15 pressure/vacuum pump |
| Filter cartridge (C) | G2.102.1981 | Printmaster QM 46, Speedmaster SM 52 | 1 pc, for KLT 15 pressure/vacuum pump |
| Filter cartridge (C) | G2.102.2121 | Speedmaster SM 52 | 1 pc, for KLT 25 pressure/vacuum pump |
| Filter cartridge (C) | G2.102.2131 | Speedmaster SM 52 | 1 pc, for KLT 25 pressure/vacuum pump |
| Filter cartridge (C) | M2.148.2031 | Coating supply unit LVG | 1 pc |
| Filter cartridge (D) | 91.378.014 | Printmaster PM 52, SM 52, PM 74, Speedmaster SM 74, SM 102, CD 102 | 1 pc, for dampening solution unit |
| Filtering bag (E) | 69.196.1558 | Printmaster GTO, Speedmaster SM 52 | 1 pc, for dampening solution unit |
| Filtering bag (F) | G2.196.1746 | Printmaster GTO, PM 74, Speedmaster SM 52 | 1 pc, for dampening solution unit |



Filters

| Designation | Article no. | Press model | Description/size (mm) |
|--------------------|--------------------|---|--------------------------------|
| Air filter (A) | C2.102.1911 | Speedmaster SM 74, SM 102, CD 74, CD 102, XL 105 | 1 pc, for air supply |
| Filter (A) | 00.580.5832 | Speedmaster SM 74, SM 102, CD 102, XL 105 | 1 pc, for air supply |
| Filter (A) | F2.179.1821 | Speedmaster SM 102, CD 102, XL 105 | 1 pc, for air supply |
| Wet air filter (B) | 00.580.0741 | SO, MO, Printmaster GTO, Speedmaster SM 74 | 1 pc, for air supply |
| Wet air filter (B) | 00.580.1160 | SO, Printmaster PM 74, Speedmaster SM 74, SM 102, CD 102, XL 105 | 1 pc, for air supply |
| Wet air filter (B) | 00.580.4295 | Speedmaster SM 74 | 1 pc, for air supply |
| Wet air filter (B) | 00.580.1166 | SO, Speedmaster SM 74, SM 102, CD 74, CD 102, XL 105 | 1 pc, for air supply |
| Filter (C) | 00.780.1567 | MO, Speedmaster SM 102, CD 102, XL 105 | 1 pc |
| Filter (C) | 63.196.1911 | MO, Speedmaster SM 52 | 1 pc, for cooling device |
| Filter (C) | 69.196.1631 | Printmaster GTO, Speedmaster SM 52 | 1 pc, for cooling device |
| Filter (C) | M2.102.2051 | Speedmaster SM 74 | 1 pc, for pneumatic compressor |
| Filter (C) | 00.580.4992 | MO, Speedmaster SM 52, SM 74, CD 74 | 1 pc |
| Filter (C) | SA.178.1836 | Speedmaster SM 102, CD 102 | 1 pc |
| Filter element (C) | G2.102.1972 | Speedmaster SM 52, Printmaster PM 74 | 1 pc, for diaphragm-type dryer |
| Filter element (C) | 63.102.2061 | Speedmaster SM 52, SM 74 | 1 pc, for pneumatic compressor |
| Filter (D) | 00.780.0094 | Printmaster GTO, Speedmaster SM 74, SM 102, CD 74, CD 102, XL 105 | 1 pc, for vacuum pump |
| Filter (D) | 00.780.0093 | Speedmaster SM 74, CD 102 | 1 pc, for vacuum pump |
| Filter (D) | 00.580.6146 | Speedmaster CD 102, SM 102, XL 105 | 1 pc |
| Air filter (D) | 71.102.1911 | Speedmaster SM 74, SM 102, CD 74, CD 102, XL 105 | 1 pc, for pneumatic compressor |
| Air filter (D) | 00.580.5379 | Speedmaster CD 74, CD 102, SM 102, XL 105 | 1 pc, for air blast unit |



Guide roller ↻

| | |
|-------------------------|-------------------------------|
| Article no. | 00.550.0542 |
| Press model | Speedmaster SM 102, CD 102 |
| Description/size | 1 pc |



Guide pin ↻

| | |
|-------------------------|-------------------------------|
| Article no. | 66.020.019 |
| Press model | Speedmaster SM 102, CD 102 |
| Description/size | 1 pc |



Pull rail ↻

| | |
|-------------------------|--|
| Article no. | C5.072.605 |
| Press model | Speedmaster CD 102 |
| Description/size | 1 pc, used in feeder, assists sheet transport |



Strainer

| | |
|-------------------------|-------------------------------|
| Article no. | 00.250.0149 |
| Press model | Speedmaster SM 102, CD 102 |
| Description/size | 1 pc |



Sieve

| | |
|-------------------------|---|
| Article no. | M4.205.322 |
| Press model | Printmaster PM 52, Speedmaster SM 52, SM 74 |
| Description/size | 1 pc |



Overrunning clutch ↻

| | |
|-------------------------|-----------------|
| Article no. | 89.008.505F |
| Press model | Printmaster GTO |
| Description/size | 1 pc |



Water trough

| | |
|-------------------------|--|
| Article no. | 42.030.361S |
| Press model | Printmaster GTO |
| Description/size | 1 pc, used as container in dampening system |

↻ We recommend always having these parts replaced by a Heidelberg systemservice engineer.