

## MITSUBISHI PARTS CATALOGUE





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**POLAR**

Order No.	Item No.	Photo	Description	Application
M001	X054D125H03		DC015A Power feed contact upper & lower OD7.0 x id0.7 mm L=22mm	HA.H1.C.H.G.F1.F.N Manual type
M001S			Power feed contact index type OD7.0 x id0.7 mm L=22mm	G.H.HA series
M002	X054D476H01 X054D129H04		DD919A Power feed contact lower OD7.0 x id0.7 mm L=22mm	H.G ----- SK2.SK3 F1.F.G ----- SK1 HA.SZ.SB. ---- AF1
M002-1	X054D476H02		Power feed contact upper OD7.0 x id0.7 mm L=22mm	DWC-HA,SA,SB,SZ I.D 1.0 AF1
M002S			Power feed contact lower OD7.0 x id0.7 mm L=22mm	H.G ----- SK2.SK3 F1.F.G ----- SK1 HA.SZ.SB. ---- AF1
M003A	X054D199H01		DC648A Power feed contact upper-B OD2.9 x id0.7 mm L=22mm	G.F1.F series - SK1
M003B			Power feed contact upper-B OD2.9 x id0.5 mm L=22mm	
M004A	X054D216H01		DD216A Power feed contact upper-A OD2.9 x id0.7 mm L=16mm	
M004B			Power feed contact upper-A OD2.9 x id0.5 mm L=16mm	
M005	X054D345H01		DD376A Power feed contact upper 2.5 x 3.0 x 27.5 mmL	PA.A.Z.HA.B.H1 --AF1 H.G series --SK2.SK3
M005T	X054D345H02		Power feed contact upper /Cermit Long life 2.5 x 3.0 x 27.5 mmL	
M005-1	X054D480H01		Power feed contact upper	DWC-H1,HA,SA,SB,SZ AF1 for fine wire

M005-2	X054D481H01	 VIBESInc	Power feed contact upper	DWC-H1,HA,SA,SB,SZ AF1 for fine wire
M006	X054D024H01	 VIBESInc	Power feed contact Lower 16x9x7mm	DWC-70,75,80,90,100,110,200 Manual
M007	X054D020H01	 VIBESInc	Power feed contact Upper 16x17x7	DWC-70,75,80,90,100,110,200 Manual
M008	X054D186H03	 VIBESInc	Power feed contact for fine wire option upper & lower 10 x 6.0 x 8.0 mm	DWC-H1.HA series Manual fine option
M009	X056C075H04 X056C075H01	 VIBESInc	Current supply upper & lower OD24.5 x 20 mmL	QA.RA.FX.CX.PA.FX-K. HA.A.Z.FA series AT.AF2.AF3 type
M009L		 VIBESInc	Current supply upper & lower /Long life type OD24.5 x 20 mmL	
M009N	X056C432H01 X056C075H06	 VIBESInc	Current supply upper & lower / Non-polished OD24.5 x 20 mmL	
M009V	X055C118H02	 VIBESInc	Current supply upper & lower / OD24.5 x 20 mmL	FA – V series
M009-1	X059D448G52	 VIBESInc	Plastic pin for M009 Id=10+0.15-0.20mm	QA.RA.FX.CX.PA.FX-K.HA.FA series AT.AF2.AF3 type
M010	X054D990H01	 VIBESInc	DA781A Power feed terminal for annealing Auto-threading cut. 11x8x21L	FX-K.FX.CX series (AF3) AF2 type RA.FA serie (AT type)
M010-1	X058D459H01	 VIBESInc	Power feed contact	DWC-FX-K
M011	X088D439H01	 VIBESInc	Power feed contact 5.0 x 18 x 38 mm	BA-8/24 series NA AT
M012	X089D256H01 (DEG23A)	 VIBESInc	Power feed contact upper & lower 41.2x18x5.2	DWC-MV Intelligent AT

M101-1	X053C082G51	 VIBESInc	Diamond guide upper & lower	D=0.205 mm DD717A	DWC-N.F Manual type		
	X053C082G56			D=0.255 mm DD719A			
	X053C082G58			D=0.105 mm DD732A			
	X053C082G60			D=0.155 mm			
	X053C082G65			D=0.305 mm			
	X053C082G68			D=0.152 mm			
	X053C082G69			D=0.202 mm			
	X053C082G70			D=0.252 mm			
M101-2	X052B040G54	 VIBESInc	Diamond guide upper & lower	D=0.202 mm	DWC-F1,G,90PG Fine wire option Manual type		
	X052B040G55			D=0.252 mm			
	X052B040G56			D=0.302 mm			
	X052B040G62			 VIBESInc	Diamond guide upper & lower	D=0.105mm	DWC-F1.G Manual type
	X052B040G63					D=0.155 mm	
	X052B040G64					D=0.205 mm DD779A	
	X052B040G65					D=0.255 mm DD692A	
	X052B040G66					D=0.305 mm DD716A	
M102	X053C188G52	 VIBESInc	Diamond guide lower	D=0.11 mm	DWC-F1.G.H.H' SK1 type		
	X053C188G53			D=0.16 mm			
	X053C188G54			D=0.21 mm DD744A	DWC-F1.G - SK1 DWC-H.H' - SK1.SK2		
	X053C188G55			D=0.26 mm DD746A			
	X053C188G56			D=0.31 mm DD747A			
M103	X052B054G51	 VIBESInc	Diamond guide upper & lower	D=0.105 mm	DWC-90PH.HA.H1.C.H Manual type		
	X052B054G52			D=0.155 mm			
	X052B054G53			D=0.205 mm DA120A	DWC-HA.H1.C.H series Manual type		
	X052B054G54			D=0.255 mm DA119A			
	X052B054G55			D=0.305 mm DA118A			
	X052B054G56			D=0.335 mm	DWC-90PH Manual type		
	X052B054G61			D=0.202 mm			
	X052B054G62			D=0.252 mm			
	X052B054G63			D=0.302 mm			
M104	X052B092G54	 VIBESInc	Diamond guide lower	D=0.21 mm DC571A	DWC-H' series SK3 type		
	X052B092G55			D=0.26 mm DD849A			
	X052B092G56			D=0.31 mm DD843A			
M105	X053C137G62	 VIBESInc	Diamond guide upper	D=0.11 mm	DWC-F1.G SK1 type		
	X053C137G64			D=0.21 mm			
	X053C137G65			D=0.26 mm			
	X053C137G66			D=0.31 mm			
M105-1	X054D190H03	 VIBESInc	Set pipe upper for C137G L=50 mmL.		DWC-F.F1.G Manual, AF type		

M105-2	X054D177H03		Pipe upper L=282mm		DWC-F,F1 SK1
M105-3	X054D177H04		Pipe upper L=354mm		DWC-G SK1
M106	X052B102G51		Diamond guide upper OD4.0 x 60 mm	D=0.105 mm	DWC-H.H' series SK1 type
	X052B102G52			D=0.155 mm	
	X052B102G53			D=0.205 mm DC717A	
	X052B102G54			D=0.255 mm DC847A	
	X052B102G55			D=0.305 mm DD796A	
M106-1	X053C431G51		Diamond double guide upper	D=0.205 mm	SK2--H'.H.G series SK3--H' series
	X053C431G52			D=0.205 mm	
	X053C431G53			D=0.305 mm	
M106-2	X053C376G51		Pipe upper L=358		DWC-H,H' SK1
M106-3	X053C429G51		Pipe upper L=358		DWC-H,H',G SK2,SK3
M107 M107-1	X052B123G52 (X052B240G51)		Diamond guide upper	D=0.155 mm	DWC-A.B.HA.H1.Z AF1 type
	X052B123G53 (X052B240G52)			D=0.205 mm	
	X052B123G54 (X052B240G53)			D=0.255 mm	
	X052B157G52			D=0.260 mm for special taper	
	X052B157G53			D=0.310 mm for special taper	
	X052B123G56 (X052B240G54)			D=0.310 mm	
	X052C458G51 (X052B244G51)			D=0.105 mm	
M107-1	X052B240G51		Diamond guide upper with hole-ceramic	D=0.155 mm	A.B.HA.H1.Z series AF1 type
	X052B240G52			D=0.205 mm	
	X052B240G53			D=0.255 mm	
	X052B240G54			D=0.310 mm	
	X052B244G51			D=0.105 mm	
M108	X054D162G54		Set screw upper id=0.4 mm M12/OD10.5 T=11 mm		DWC-F.F1G.N series Manual.AF
M109	X054D171G54		Die guide A upper id=0.4 mm M12 T=11mm		H.H' SK1.SK2.SK3.AF
M110	X053C136G52		Eccentric center dies upper	D=0.4 mm	DWC-F.F1.G SK1.AF
	X053C136G54			D=0.6 mm	




M111-1			O-ring for M111		G.H.H'.H1.C.HA.CA.SA. SB.SZ series SK3.AF.AF1. Manual type
M111B	X184D992H01		Die holder upper & lower		DWC-F1,G Manual
M112 Not delivery	X053C299G51		Eccentric center dies upper With 0.5mm groove OD3.0 x id0.4mm L=9.5mm		DWC-G.H.H' SK1.SK2.SK3 AF type
M113 Not delivery	X053C628G51		Set screw lower id=0.4 mm x 12.5mmT		DWC- H1.HA.C.CR.SA.SB.SZ series AF1 type
M114	X053C241G52		Set screw diamond upper & lower id=0.4 mm M12/OD11 T=13.5 mm		DWC- H.H'.HA.SA.SB.SZserie s Manual type
M117	X052B176G52		Diamond guide lower	D=0.155 mm	DWC- SA.SB.HA.H1.SZ.C.CR AF1 type
	X052B176G53			D=0.205 mm	
	X052B176G54			D=0.255 mm	
	X052B176G55			D=0.310 mm	
	X053B176G51			D=0.105 mm	
	X053C602G52			D=0.260 mm for taper	
	X053C602G53			D=0.310 mm for taper	
M117-1	X052B241G51		Guide lower with ceramic on cooling hole	D=0.105 mm	SA.SB.HA.H1.SZ. series AF1 type
	X052B241G52			D=0.155 mm	
	X052B241G53			D=0.205 mm	SA.SB.HA.H1.SZ. series AF1 type
	X052B241G54			D=0.255 mm	
	X052B241G55			D=0.310 mm	
M120	X053C524G51 X053C557G51		Set screw upper id=0.4 mm M12 / OD11.5 T=13mm		DWC-SA.SB.HA.H1.SZ AF1 type
M122	X053C012G54		Wire guide upper & lower	D=0.21 mm	DWC-70.90.110.200 series Manual.AF type
	X053C012G56			D=0.26 mm	
	X053C012G57			D=0.31 mm	
M124	X053C104G52		Diamond guide lower	D=0.11 mm	DWC-F series SK1.AF type
	X053C104G53			D=0.16 mm	
	X053C104G54			D=0.21 mm	
	X053C104G55			D=0.26 mm	
	X053C104G56			D=0.31 mm	

M125	X053C153G55	 VIBESInc	Sub guide upper D=0.4 mm	DWC-F.F1.G.H. series SK1.SK2.SK3.AF type	
M126	X053C508G51	 VIBESInc	DA097A Sub dies guide B upper id=0.35 mm OD12 x 33.5 mm	DWC-H1.HA.SA.SB.SZ series AF1 type	
M127	X053C557G51	 VIBESInc	Sub dies A 0,5 Upper	H1.HA.SA.SB.SZ series AF1 type	
M128	X927D278H01	 VIBESInc	Spring Upper	DWC-H,SA,SB,SZ,SX CX,FX,Q,RA,FA AF2,AF3,AT	
ME127	X053C990G51	 VIBESInc	Sub dies B (DD)	FX-K.FX.CX - AF3 type AF2 type series	
ME127 -1 M143-2	X056C072H01	 VIBESInc	Sub dies B / ceramic material	FX-K.FX.CX - AF3 type AF2 type series	
ME128	X054D990H01	 VIBESInc	Contact power feeder	FX-K.FX.CX - AF3 type AF2. AT type series	
M131	X177B558H02		DA212A Sub dies holder upper OD26 x 54.5 mm	DWC-H1.HA.SA.SB.SZ - AF1 type	
MR131 -1	X053C557G51		Sub dies A	DWC-H1.HA.SA.SB.SZ - AF1 type	
M132	X053C834G51		Diamond Guide upper	D=0.105 mm DA764A	PX05.QA.SX.PA.HA--- AF2 CX.FX.FX-K---AF3
	X053C834G52			D=0.155 mm	
	X053C834G53			D=0.205 mm DA766A	
	X053C834G54			D=0.255 mm DA767A	
	X053C834G56			D=0.31 mm DA768A	
	X053C992G51			D=0.075 mm	
M132	X056C833G51		Diamond guide upper	D=0.21 mm	FA.RA series AT type
	X056C833G52			D=0.26 mm	
	X056C833G53			D=0.31 mm	
	X056C833G55			D=0.255 mm	
M132- 1(J)	X056C412G51	 VIBESInc	Diamond Guide upper for fine wire option	D=0.055 mm	PX-05 series
	X056C412G53			D=0.035 mm	
	X056C412G54			D=0.075 mm	
	X056C412G55			D=0.105 mm	



M132W (J)	X053C994G52		Diamond guide upper for 30 degree wide angle 0.33mm		PX-05. QA.SX.PA.HA --- -AF2 CX.FX.FX-K---AF3	
M133	X052B243G61	 VIBESInc	Dimond Guide lower	D=0.205 mm	PX05.QA.SX.PA.HA--- AF2 CX.FX.FX-K---AF3	
	X052B243G62			D=0.31 mm DR059A		
	X052B243G63			D=0.105 mm DA760A		
	X052B243G64			D=0.155 mm DA761A		
	X052B243G65			D=0.255 mm DR058A		
	X052B243G66			D=0.075 mm		
	X052B387G51			D=0.21 mm		FA.RA series AT type
	X052B387G52			D=0.26 mm		
	X052B387G53			D=0.31 mm		
	X052B387G55			D=0.255 mm		
M133- 1(J)	X052B243G67	 VIBESInc	Diamond guide lower for fine wire option	D=0.055 mm	PX-05 series	
	X052B243G73			D=0.035 mm		
	X056C426G53			D=0.075 mm		
	X056C426G52			D=0.105 mm		
M133W (J)	X053C995G52		Diamond guide lower for 30 degree wide angle	id=0.33 mm	PX05.QA.SX.PA.HA--- AF2 CX.FX.FX-K---AF3	
M134	X204D293H02	 VIBESInc	Ring Lower		DWC-HA,SA,SB,SZ,SX, CX,FX,FX-K,QA,RA,FA AF2,AF3	
M135	X054D896G51	 VIBESInc	(DA537A) Sub dies A / D=0.50 mm		FX-K.FX.CX series-AF3 AF2 type series	
M136	X054D897H01	 VIBESInc	Holder for sub dies B / D=0.50 mm		FX-K.FX.CX series-AF3 AF2 type series	
M137	X059D084G51 X058D963G51(R)	 VIBESInc	DH339A Sub dies A / D=0.50 mm		RA. FA. series AT type	
M138	X059D963G51 X059D084G51(R)		DH302A Sub dies B Upper 1.00mm		RA. FA. series AT type	
M139 (J)	X054D496G51		Guide pipe A upper id=0.5 mm For wire diameter 0.1 mm / 0.15mm		DWC-H1.HA.SA.SB.SZ - AF1 type	
M140 (J)	X054D504G51	 VIBESInc	DC830A Guide pipe A id=0.8 mm		DWC-H1.HA.SA.SB.SZ - AF1 type	

M141 (J)	X053D499G51		Guide pipe B upper id=0.5 mm For wire diameter 0.1 mm & 0.15mm	DWC-H1.HA.SA.SB.SZ - AF1 type
M142 (J)	X054D424G56		DA258A Guide pipe B upper id=0.8 mm	DWC-H1.HA.SA.SB.SZ - AF1 type
M143 (J)	X054D980G51		DB850A Guide pipe A	DWC-HA.SZ.SB.SZ.SX series AF2 type
M143-1	X254D913G51		Guide pipe	DWC- HA,SA,SB,SZ, SX,CX,FX,QA AF3
M144 (J)	X054D836G53		DC512A Guide pipe B	DWC-HA.SZ.SB.SZ.SX AF2 type only
M145 (J)	X058D975G52		Guide pipe	RA. FA. series AT type
M146	X056C507G51		Guide U upper id=0.40 mm	QA.FX-K AF3 type
M147	X053C884G52		Guide D lower id=0.40 mm	QA.FX.CX.FK AF3 type
M148	X056C274G51		Guide U upper id=0.40 mm	FX series AF3 type
M149	X056C846G51		DJ803A Guide U upper id=0.40 mm	FA.RA series AT type
M150	X053C884G55		Guide D lower id=0.80 mm	FA.RA series AT type
Me151	X053C902G51		Guide U	HA.CX.SA.SX series
Me152			Guide U	BA
Me170			Die drive	CX.SA.SX.FX.FA series

M151	X052B627G66	 VIBESInc	Diamond guide upper	0,105	DWC-MV Intelligent AT
	X052B627G65			0,155	
	X052B627G64 (DEG26A)			0,205	
	X052B627G63 (DEG27A)			0,255	
	X052B627G62 (DEG28A)			0,305	
M152	X052B609G66	 VIBESInc	Diamond guide lower	0,105	DWC-MV Intelligent AT
	X052B609G65			0,155	
	X052B609G64 (DEG34A)			0,205	
	X052B609G63 (DEG35A)			0,255	
	X052B609G62 (DEG36A)			0,305	
M153	X085C032G51 (DEH09A)	 VIBESInc	Sub Dice ABC Upper		DWC-MV Intelligent AT
M154	X085C079G53 (DEG39A)	 VIBESInc	Guide DU Upper		DWC-MV Intelligent AT
M155	X085C096G53 (DEG40A)	 VIBESInc	Guide C (UD) Upper		DWC-MV Intelligent AT
M156	X089D306H01		Jet Nozzle Upper	0,5	DWC-MV Intelligent AT
	X089D306H02			0,75	
	X089D306H03			1,0	
	X089D279H01			1,5	

## Water nozzles

M129C	X054D826H09	 VIBESInc	Jet nozzle D=0.3 mm	OD=23 x L=21 mm	Zirconium – Japan Alumina  DWC- HA.SA.SB.SZ.SX.QA.RA. FA (AF2 .AF3. AT)
	X054D826H06 X054D826H02		DC454A Jet nozzle D=0.5 mm	OD=23 x L=21 mm	
	X054D826H08		DC839A Jet nozzle D=1.0 mm	OD=23 x L=21 mm	
	X054D826H07		Jet nozzle D=0.75 mm	OD=23 x L=21 mm	
	X058D054H02 X054D826H01		Jet nozzle D=1.5 mm	OD=23 x L=21 mm	
	X054D826H09	 VIBESInc	Jet nozzle D=0.3 mm	OD=23 x L=21 mm	SUS material inserted ceramic  DWC- HA.SA.SB.SZ.SX.QA.RA. FA (AF2 .AF3. AT)
	X054D826H06 X054D826H02		Jet nozzle D=0.5 mm	OD=23 x L=21 mm	
	X054D826H07		Jet nozzle D=0.75 mm	OD=23 x L=21 mm	
	X054D826H08		Jet nozzle D=1.0 mm	OD=23 x L=21 mm	
	X058D054H02 X054D826H01		Jet nozzle D=1.5 mm	OD=23 x L=21 mm	

M130C	S684D823P13	 VIBESInc	Jet nozzle ceramic D=0.5 mm	DWC-H1.HA.SA.SB.SZ. series AF1 type
	S684D823P14		Jet nozzle ceramic D=1.0 mm	
	S684D898P61		Jet nozzle ceramic D=1.5 mm	
M130	S684D823P13	 VIBESInc	Jet nozzle SUS D=0.5 mm	DWC-H1.HA.SA.SB.SZ. series AF1 type
	S684D823P14		Jet nozzle SUS D=1.0 mm	
	S684D898P61		Jet nozzle SUS D=1.5 mm	
M134	X204D293H02	 VIBESInc	Ring lower	DWC- HA.SA.SB.SZ.SX.CX.FX. QA (AF2/3 type)
M200	X183C443H01		DC459A Water nozzle upper D=4.5 mm	DWC-H'.H series ----- SK DWC-HA.H1.C.H.90PH- Manual
M202A	X183C439H01	 VIBESInc	DA146A Water nozzle upper D=4.5 mm (Ditch)	
	X183C439H02		Water nozzle upper D=6.0 mm (Ditch)	
	X183C439H03		Water nozzle upper D=8.0 mm (Ditch)	
M202B	X183C439H01	 VIBESInc	Water nozzle upper D=4.0 mm	
	X183C439H02		Water nozzle upper D=6.0 mm (M203)	
	X183C439H03		Water nozzle upper D=8.0 mm (M204)	
M202L	M202L5/4	 VIBESInc	Water nozzle upper long	
	M202L10/4			
	M202L15/4			
M205L		 VIBESInc	Water nozzle Only for long type	DWC-H'.H series ----- SK DWC-HA.H1.C.H.90PH- Manual
M205L-set		 VIBESInc	M202 type- special long nozzle set L=20/30/40/50 mmL	
M205L-long			Only long nozzle Optional L=20, 30, 40, 50mm	